

Isolated Lightning protection design – Digester Tank



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1. Introduction

System where lightning protection system is isolated from the structure by a specified separation distance. This distance should be sufficient that energy is contained on the LPS and does not spark to the structure. Isolated systems are well suited to structure with combustible materials such as thatched roofs, or telecommunication sites that want to avoid lightning current being conducted on masts and antenna bodies.

For this project "Digester tank", isolated LP system is designed to comply with IEC 62305 in design parameter and IEC TS 62561-8 for isolated down-conductors. Lightning protection system is designed using RSM (Rolling Sphere Method) explained in IEC 62305. LP system designed has following parameters,

- Designed to comply with Protection level I in accordance with IEC 62305
- Distance between all terminals is 10 meters except between T2-T3 and T6-T7, which is 15 meters, this is to achieve penetration distance of 0.6 and 1.4 meter respectively.
- Calculated separation distance (s) is 0.64 meter
- Mast height is 8meters (includes, 2m air terminal, 2.3m FRP mast and 3.7 meter Aluminum mast)
- IsonV70, isolated cable with separation distance of 0.7meter



2. Separation Distance

Electrical insulation between the air-terminal or the down-conductor and the structure metal parts, the metal insulations and the internal systems can be achieved by providing a separation distance, S, between the parts. The general equation for the calculation of s is given by IEC 62305-3 in section 6.3.1 see below,

$$s = \frac{k_i}{k_m} \times k_c \times l \quad (m)$$
 (4)

where

 k_i depends on the selected class of LPS (see Table 10);

 $k_{
m m}$ depends on the electrical insulation material (see Table 11);

 k_c depends on the (partial) lightning current flowing on the air-termination and the down-conductor(see Table 12 and Annex C);

is the length, in metres, along the air-termination and the down-conductor from the point, where the separation distance is to be considered, to the nearest equipotential bonding point or the earth termination (see E.6.3 of Annex E).

NOTE The length I along the air-termination can be disregarded in structures with continuous metal roof acting as natural air-termination system.

Value of K_i, k_m, and K_c is given in same standard in table 10, 11 and 12 respectively,

Table 10 – Isolation of external LPS – Values of coefficient k_i

Class of LPS	k _i
I	0,08
П	0,06
III and IV	0,04

Table 11 – Isolation of external LPS – Values of coefficient $k_{\rm m}$

Material	<i>k</i> _m
Air	1
Concrete, bricks, wood	0,5

NOTE 1 When there are several insulating materials in series, it is a good practice to use the lower value for $k_{\rm m}$.

NOTE 2 $\,$ In using other insulating materials, construction guidance and the value of $k_{\rm m}$ should be provided by the manufacturer.

Table 12 – Isolation of external LPS – Approximated values of coefficient k_c

Number of down-conductors n	k _c
1 (only in case of an isolated LPS)	1
2	0,66
3 and more	0,44

NOTE Values of Table 12 apply for all type B earthing arrangements and for type A earthing arrangements, provided that the earth resistance of neighbouring earth electrodes do not differ by more than a factor of 2. If the earth resistances of single earth electrodes differ by more than a factor of 2, $k_{\rm c}$ = 1 is to be assumed.



As described in IEC 62305-3 Annex C separation distance for this project was calculated to be **0.64** meters for protection level I. See below details on separation distance for all protection level.

Protection level	Separation distance (meters)
I	0.64
II	0.48
III	0.32
IV	0.32

Above-mentioned separation distance is calculated following IEC 62305-3.

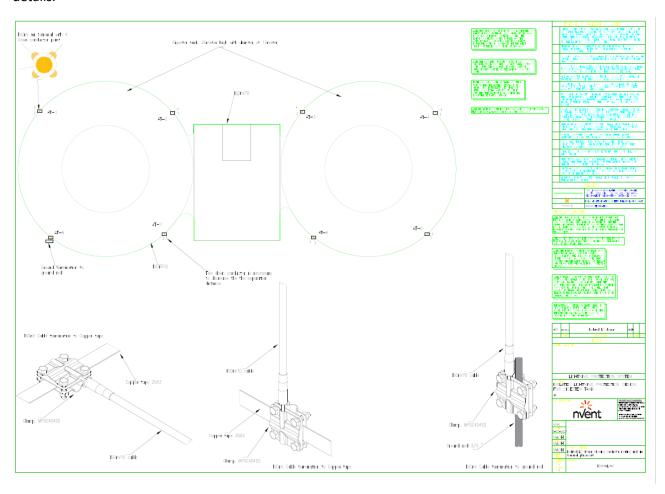


3. CAD Design

Three CAD layouts has been created for this project.

3.1. ISONV-LP-1

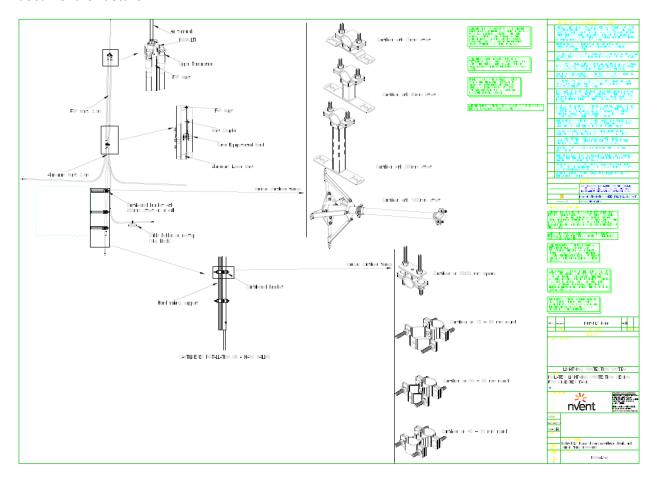
This layout gives and overview of design and shows the placement of the air terminals and the routing of isonv conductor. See below the layout, refer to layout (*ISONV-LP-1.pdf*) attached along this document for details.





3.2. ISONV-LP-2

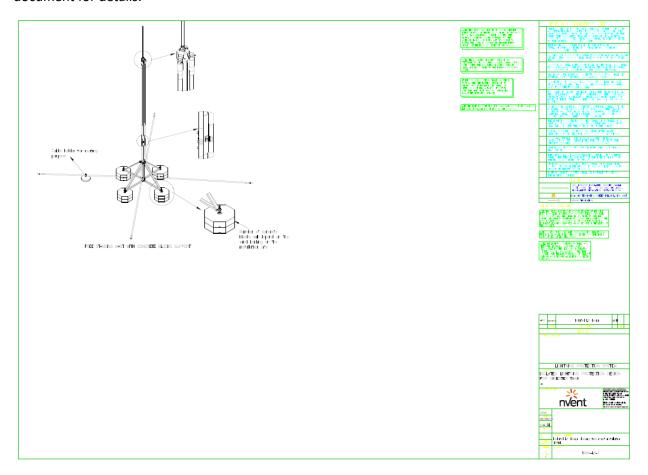
This layout gives and overview on cantilever installation and shows the mast arrangement and various components associated to it. See below the layout, refer to layout (*ISONV-LP-2.pdf*) attached along this document for details.





3.3. ISONV-LP-3

This layout gives and overview on freestanding mast and shows the mast arrangement and various components associated to it. See below the layout, refer to layout (*ISONV-LP-3.pdf*) attached along this document for details.





4. Coordinated Surge Protection

It is advised to have a coordinated surge protection devices (SPDs) installed on the incoming power system. Surge can occur due to transients from the main line or can be induced during the lightning activities. SPDs should be installed in Main Distribution panels and sub-distribution panels. For sensitive electronic devices, data surge protection devices should be installed. Details should be made available in order to add SPDs in existing bill of material.

5. Bill of Materials

Following is a typical list of materials that would be appropriate for this project.

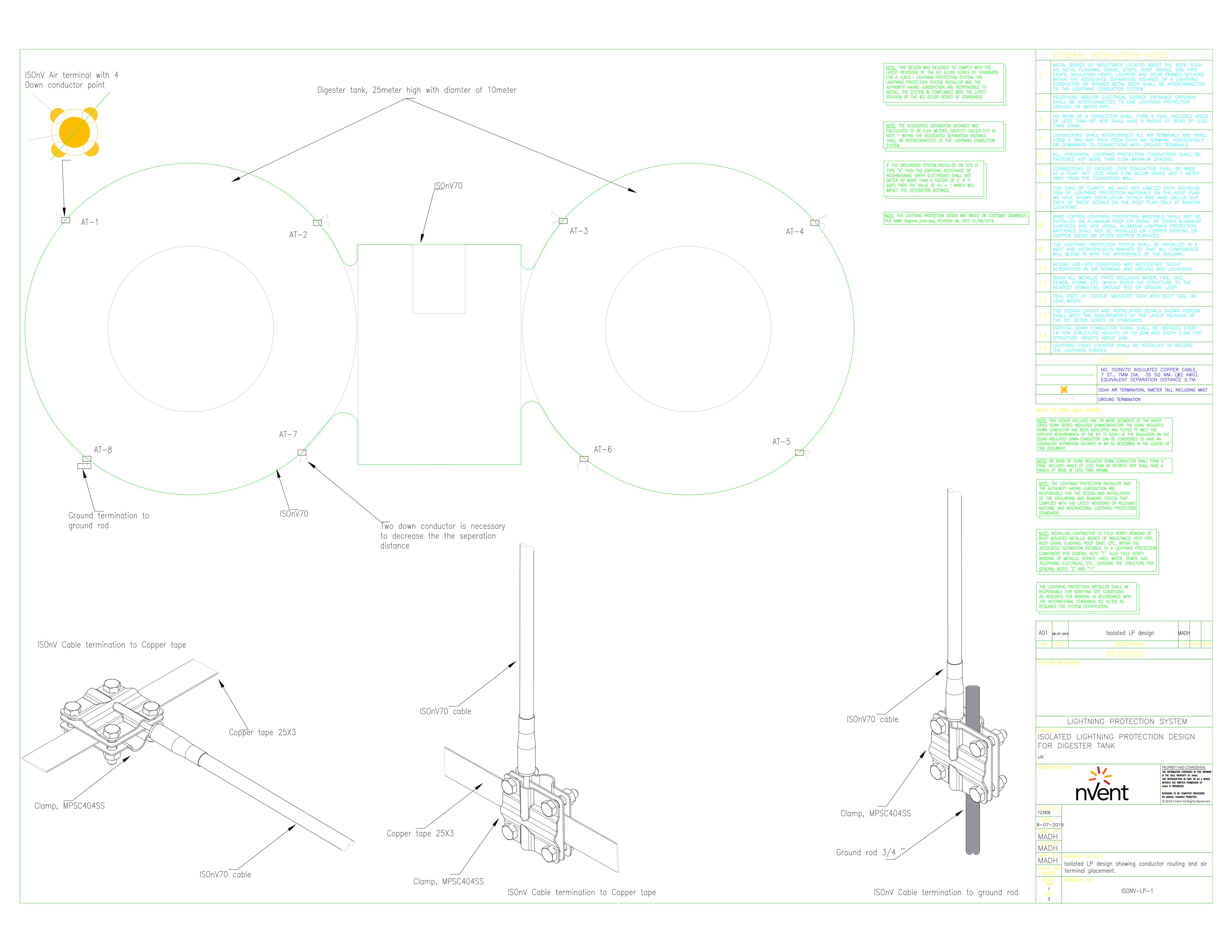
NO.	Item	Description	Quantity				
Isolated mast assembly							
1	LPAAT1000	AIR TERMINAL	8 EA				
2	ISOMASTASSY	FRP MAST, 2.3M	8 EA				
3	ISONVMAST37	ALUMINUM MAST, 3.7M	8 EA				
4	ISONVBKTR40	MAST FIXTURE ON HAND RAILING OD 40-50MM	16 EA				
5	ISOTMN70ITL	LOWER TERMINATION KIT	16 EA				
6	ISONVEBL70	EQUIPOTENTIAL BONDING KIT	24 EA				
7	MPSC40SS	CLAMP	8 EA				
	Isolated cable						
8	ISONV70	ISONV CABLE 70MM SEPERATION DISTANCE	666 MT				
9	ISOTMN70KITU	UPPER TERMINATION KIT, OUTSIDE MAST	24 EA				
10	ISOTMN70KITUA	UPPER TERMINATION KIT, INSIDE MAST	8 EA				
Stripping tool for isolated cable							
11	ISONVSTRIPT	STRIP TOOL HANDLE	1 EA				
12	ISONVSTRIP70	BUSHING FOR ISONV70	1 EA				
13	ISONVSTRIPBL	BLADE REPLACEMENT	2 EA				
14	ISONVSTRIPCS	CASE FOR TOOLS	1 EA				
		Grounding					
15	103450	INSPECTION PIT CONCRETE	8 EA				
16	545140	EARTH BAR FOR CONCRETE PIT	8 EA				
17	503900	PREFABRICATED CROWFOOT	8 EA				
18	633400	GND ROD, 3/4" DIA. X 10' SECTIONAL	8 EA				
19	158050	THREADED COUPLER FOR COPPER-BONDED GROUND ROD, SECTIONAL	8 EA				
20	158110	DRIVING STUD FOR SECTIONAL GROUND RODS	8 EA				
21	163670	GROUND AGENT - GEM 11.5KG, 20CM DIAMETER	160 BAG				
22	LECV	LIGHTNING EVENT COUNTER	8 EA				

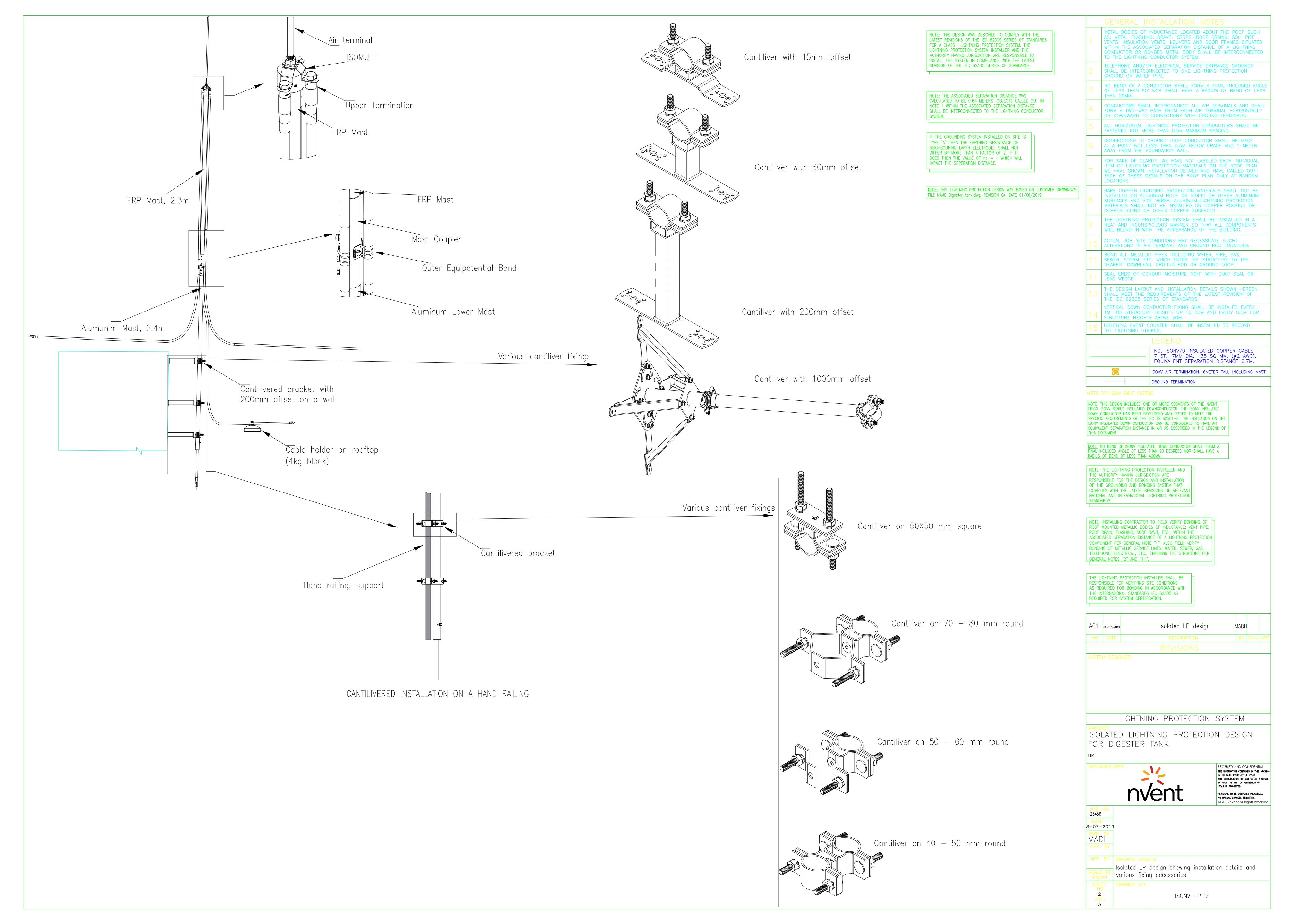


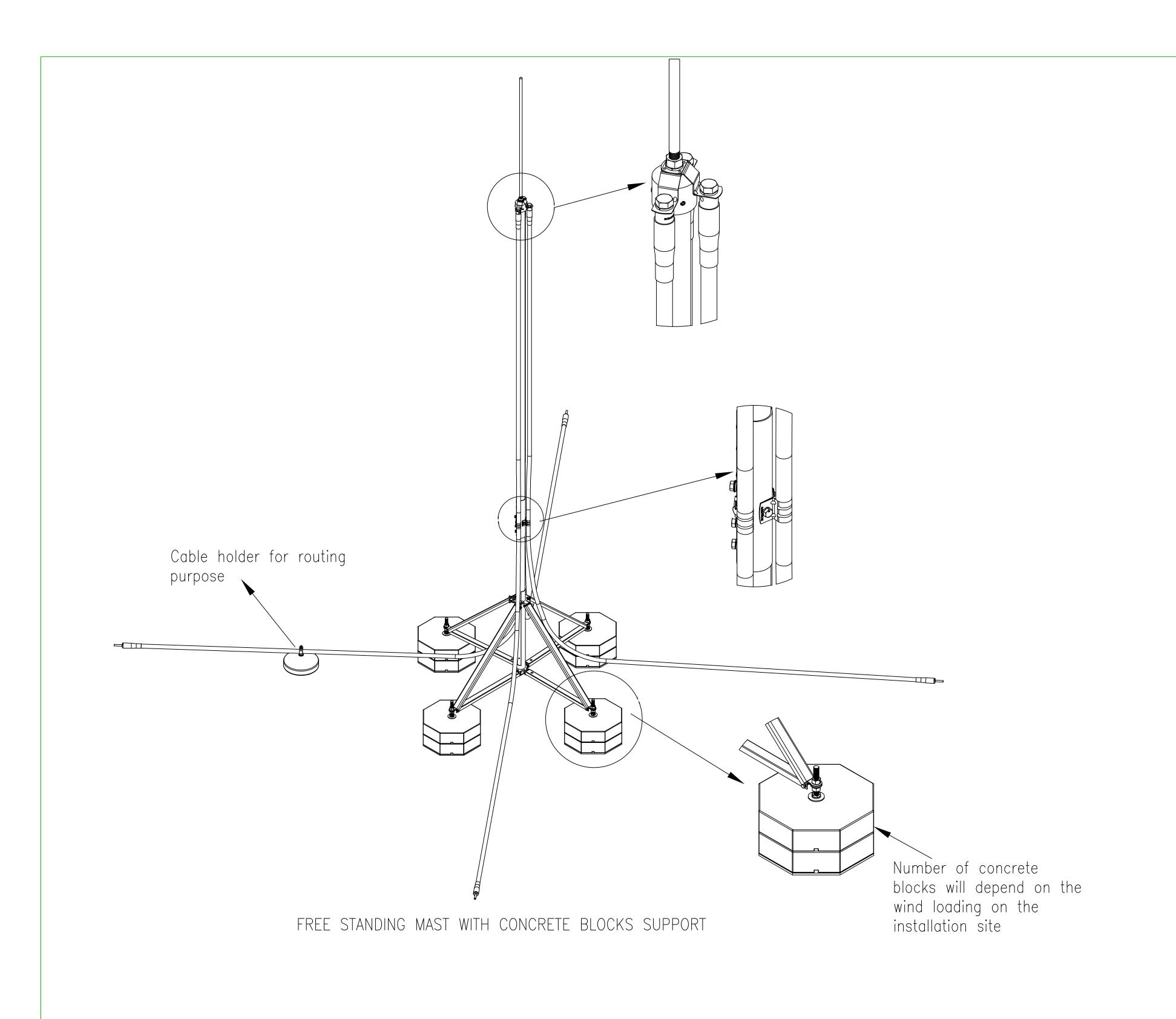
6. General Notes

Following notes shall be adhered during the installation of above designed system.

- This system is designed to comply with the latest revision of the IEC 62305 series of standards for a class I lightning protection system. The lightning protection system installer and the authority having jurisdiction are responsible to install the system in compliance with the latest revision of the IEC 62305 series of standards.
- If the grounding system installed on site is Type "A" then the earthing resistance of neighboring earth electrode shall not differ by more than a factor of 2. If it does then the value of Kc = 1 which will impact the separation distance of the isolated system.
- This design includes one or more segments of the nvent erico ISONV series insulated down conductor. This insulated conductor has been developed and tested to meet the specific requirement of the IEC TS 62561-8. The insulation on the isonv down conductor can be considered to have an equivalent separation distance in air.
- No bend of isonv cable shall form a final included angle of less than 90 degree nor shall have a radius of bend of less than 400mm.
- The lightning protection installer and the authority having jurisdiction are responsible for the design and installation of the grounding and bonding system that complies with the latest revision of relevant national and international lightning protection standards.







NOTE: THIS DESIGN WAS DESIGNED TO COMPLY WITH THE LATEST REVISIONS OF THE IEC 62305 SERIES OF STANDARDS FOR A CLASS I LIGHTNING PROTECTION SYSTEM. THE LIGHTNING PROTECTION SYSTEM INSTALLER AND THE AUTHORITY HAVING JURISDICTION ARE RESPONSIBLE TO INSTALL THE SYSTEM IN COMPLIANCE WITH THE LATEST REVISION OF THE IEC 62305 SERIES OF STANDARDS.

NOTE: THE ASSOCIATED SEPARATION DISTANCE WAS CALCULATED TO BE 0.64 METERS. OBJECTS CALLED OUT IN NOTE 1 WITHIN THE ASSOCIATED SEPARATION DISTANCE SHALL BE INTERCONNECTED TO THE LIGHTNING CONDUCTOR SYSTEM

IF THE GROUNDING SYSTEM INSTALLED ON SITE IS TYPE "A" THEN THE EARTHING RESISTANCE OF NEIGHBOURING EARTH ELECTRODES SHALL NOT DIFFER BY MORE THAN A FACTOR OF 2. IF IT DOES THEN THE VALUE OF Kc = 1 WHICH WILL IMPACT THE SEPERATION DISTANCE.

NOTE: THIS LIGHTNING PROTECTION DESIGN WAS BASED ON CUSTOMER DRAWING/S: FILE NAME Digester_tank.dwg, REVISION OA, DATE 01/06/2019.

GENERAL INSTALLATION

METAL BODIES OF INDUCTANCE LOCATED

- METAL BODIES OF INDUCTANCE LOCATED ABOUT THE ROOF SUCH AS; METAL FLASHING, GRAVEL STOPS, ROOF DRAINS, SOIL PIPE VENTS, INSULATION VENTS, LOUVERS AND DOOR FRAMES SITUATED WITHIN THE ASSOCIATED SEPARATION DISTANCE OF A LIGHTNING CONDUCTOR OR BONDED METAL BODY SHALL BE INTERCONNECTED TO THE LIGHTNING CONDUCTOR SYSTEM.
- TELEPHONE AND/OR ELECTRICAL SERVICE ENTRANCE GROUNDS SHALL BE INTERCONNECTED TO ONE LIGHTNING PROTECTION
- OROUND OR WATER PIPE.

 NO BEND OF A CONDUCTOR SHALL FORM A FINAL INCLUDED ANGLE OF LESS THAN 90° NOR SHALL HAVE A RADIUS OF BEND OF LESS
- 4 CONDUCTORS SHALL INTERCONNECT ALL AIR TERMINALS AND SHALL FORM A TWO-WAY PATH FROM EACH AIR TERMINAL HORIZONTALLY OR DOWNWARD TO CONNECTIONS WITH GROUND TERMINALS.
- 5 ALL HORIZONTAL LIGHTNING PROTECTION CONDUCTORS SHALL BE FASTENED NOT MORE THAN 0.5M MAXIMUM SPACING.
- CONNECTIONS TO GROUND LOOP CONDUCTOR SHALL BE MADE AT A POINT NOT LESS THAN 0.5M BELOW GRADE AND 1 METER AWAY FROM THE FOUNDATION WALL.
- 7 FOR SAKE OF CLARITY, WE HAVE NOT LABELED EACH INDIVIDUAL ITEM OF LIGHTNING PROTECTION MATERIALS ON THE ROOF PLAN. WE HAVE SHOWN INSTALLATION DETAILS AND HAVE CALLED OUT EACH OF THESE DETAILS ON THE ROOF PLAN ONLY AT RANDOM LOCATIONS.
- BARE COPPER LIGHTNING PROTECTION MATERIALS SHALL NOT BE INSTALLED ON ALUMINUM ROOF OR SIDING OR OTHER ALUMINUM SURFACES AND VICE VERSA, ALUMINUM LIGHTNING PROTECTION MATERIALS SHALL NOT BE INSTALLED ON COPPER ROOFING OR
- COPPER SIDING OR OTHER COPPER SURFACES.

 THE LIGHTNING PROTECTION SYSTEM SHALL BE INSTALLED IN A NEAT AND INCONSPICUOUS MANNER SO THAT ALL COMPONENTS WILL BLEND IN WITH THE APPEARANCE OF THE BUILDING.
- 10 ACTUAL JOB-SITE CONDITIONS MAY NECESSITATE SLIGHT ALTERATIONS IN AIR TERMINAL AND GROUND ROD LOCATIONS.
- BOND ALL METALLIC PIPES INCLUDING WATER, FIRE, GAS, SEWER, STORM, ETC. WHICH ENTER THE STRUCTURE TO THE NEAREST DOWNLEAD, GROUND ROD OR GROUND LOOP.
- SEAL ENDS OF CONDUIT MOISTURE TIGHT WITH DUCT SEAL OR LEAD WEDGE.
- THE DESIGN LAYOUT AND INSTALLATION DETAILS SHOWN HEREON SHALL MEET THE REQUIREMENTS OF THE LATEST REVISION OF THE IEC 62305 SERIES OF STANDARDS.
- VERTICAL DOWN CONDUCTOR FIXING SHALL BE INSTALED EVERY

 1M FOR STRUCTURE HEIGHTS UP TO 20M AND EVERY 0.5M FOR STRUCTURE HEIGHTS ABOVE 20M.
- 15 LIGHTNING EVENT COUNTER SHALL BE INSTALLED TO RECORD THE LIGHTNING STRIKES.

LEGEND

NO. ISONV70 INSULATED COPPER CABLE, 7 ST., 7MM DIA, 35 SQ MM. (#2 AWG), EQUIVALENT SEPARATION DISTANCE 0.7M.

ISOnV AIR TERMINATION, 6METER TALL INCLUDING MAST
GROUND TERMINATION

OTES FOR ISONV CARLE SYSTEMS

NOTE: THIS DESIGN INCLUDES ONE OR MORE SEGMENTS OF THE NVENT ERICO ISONV SERIES INSULATED DOWNCONDUCTOR. THE ISONV INSULATED DOWN CONDUCTOR HAS BEEN DEVELOPED AND TESTED TO MEET THE SPECIFIC REQUIREMENTS OF THE IEC TS 62561—8. THE INSULATION ON THE ISONV INSULATED DOWN CONDUCTOR CAN BE CONSIDERED TO HAVE AN EQUIVALENT SEPARATION DISTANCE IN AIR AS DESCRIBED IN THE LEGEND OF THIS DOCUMENT.

NOTE: NO BEND OF ISONV INSULATED DOWN CONDUCTOR SHALL FORM A FINAL INCLUDED ANGLE OF LESS THAN 90 DEGREES NOR SHALL HAVE A RADIUS OF BEND OF LESS THAN 400MM.

NOTE: THE LIGHTNING PROTECTION INSTALLER AND THE AUTHORITY HAVING JURISDICTION ARE RESPONSIBLE FOR THE DESIGN AND INSTALLATION OF THE GROUNDING AND BONDING SYSTEM THAT COMPLIES WITH THE LATEST REVISIONS OF RELEVANT NATIONAL AND INTERNATIONAL LIGHTNING PROTECTION STANDARDS

A01 ₀₈₋₀₇₋₂₀₁₉ Isolated LP design MADH

NO. DATE: DESCRIPTION BY CHK APP

/STEM DESIGNER:

LIGHTNING PROTECTION SYSTEM

PROJECT:
ISOLATED LIGHTNING PROTECTION DESIGN
FOR DIGESTER TANK

NANHIE ACTUE



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123456 DATE: 8-07-2019 DWN. BY MADH

APP. BY DRAWING DETAILS:

Isolated LP design showing free mast installation

OWN detail.

ISON

ISONV-LP-3